

An Industry Perspective on Understanding and Abating Organic Fluorinated Compounds

October 24, 2019

Modern Use of Fluoroproducts

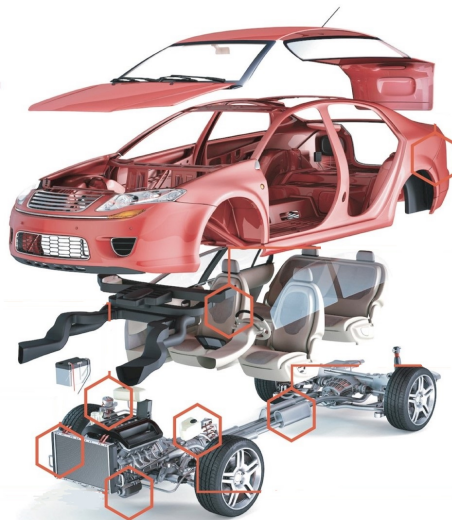
Communication



Low-GWP Refrigerants



Automotive



Renewable Energy

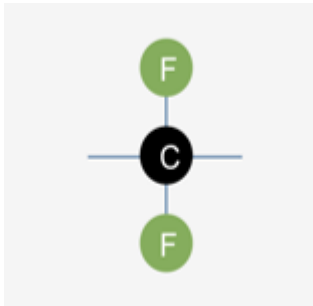


Aerospace



Per- and Polyfluoroalkyl Substances (PFAS)

Similarities

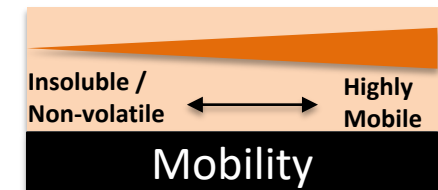
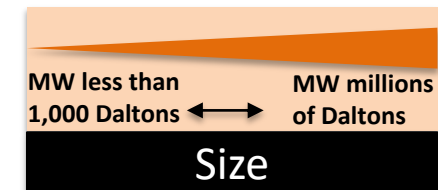
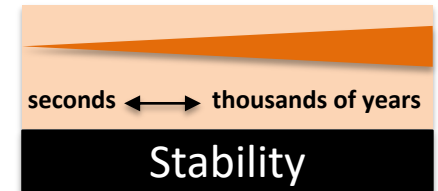


“highly fluorinated aliphatic substances that contain 1 or more C atoms on which all the H substituents have been replaced by F atoms, in such a manner that they contain the perfluoroalkyl moiety C_nF_{2n+1} .”

*IEAM 2011, 7(4):513-541.

Open access: <http://dx.doi.org/10.1002/ieam.258>

Differences



Thousands of substances
with *very different* properties

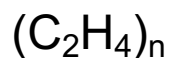
Hydrocarbon Analogy

A Big Universe of Very Different Substances

SOLID



Polyethylene



LIQUID



Ethyl Alcohol



GAS

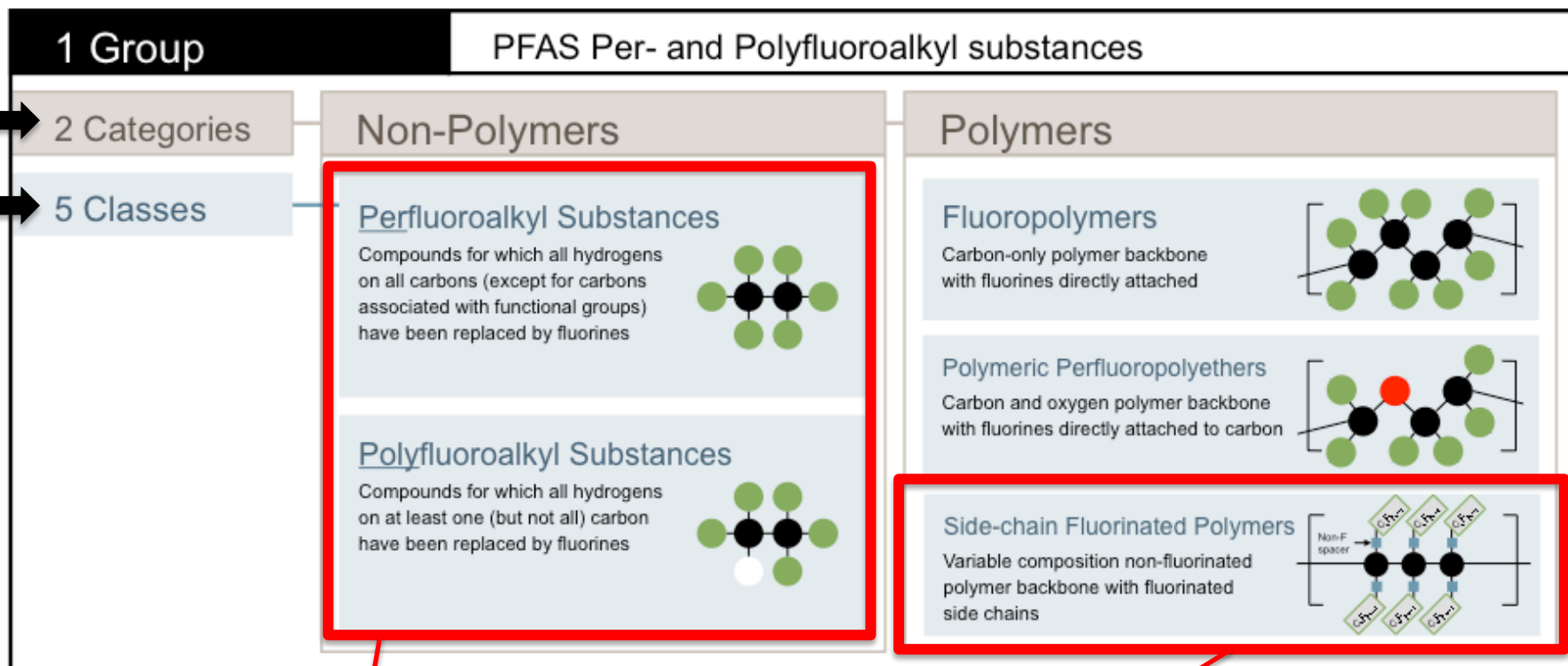


Propane



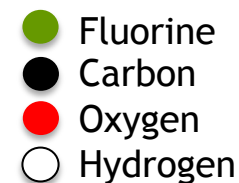
The PFAS Universe is equally diverse
Need to use clear, specific and descriptive terms

PFAS Overview

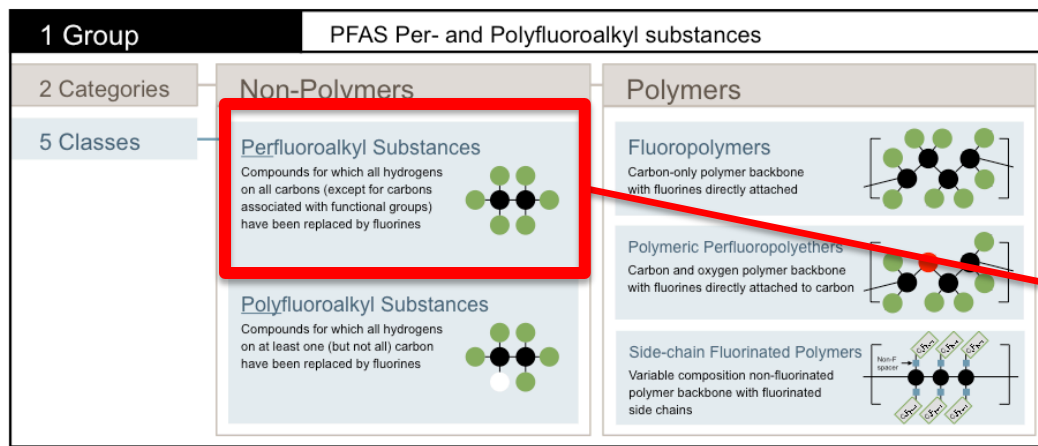


Small molecules like Perfluoroalkyl acids (PFAAs). EPA 537.1 analytes are all non-polymer PFAS

Substances that may degrade in the environment to form non-polymer PFAS

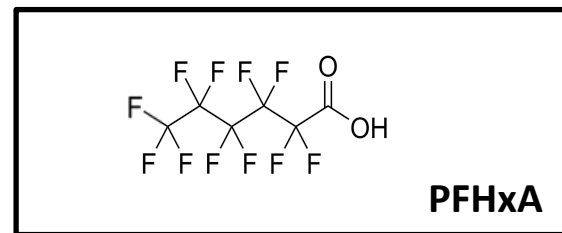
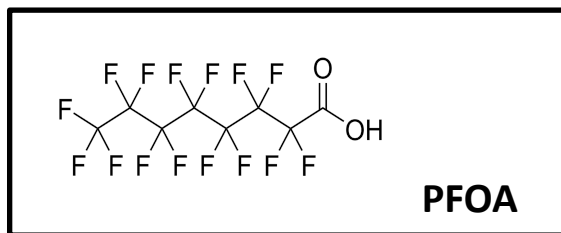


PFAS Overview – Continue to Converge



● Fluorine
● Carbon
● Oxygen
○ Hydrogen

Perfluoro carboxylic acids (PFCAs)



Michigan “Draft Regulations for PFAS MCL”*

8 ng/L (ppt)

400,000 ng/L (ppt)

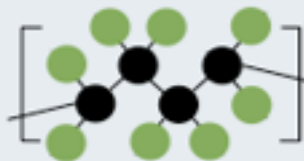
* https://www.michigan.gov/egle/0,9429,7-135-3308_3323-509830--,00.html

Polymer Category is Different

Polymers

Fluoropolymers

Carbon-only polymer backbone with fluorines directly attached



Polymeric Perfluoropolyethers

Carbon and oxygen polymer backbone with fluorines directly attached to carbon



- Fluorine
- Carbon
- Oxygen
- Hydrogen

Thermal, chemical and biological stability*

High Molecular Weight;
Not bioavailable or subject to long-range transport

Fluoropolymers shown to meet OECD Polymer of Low Concern (PLC) criteria*

*IEAM 2017, 14(3):316-334

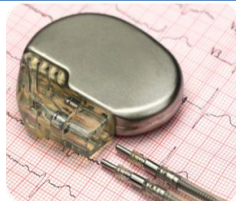
Open access: <http://dx.doi.org/10.1002/ieam.4035>

Electronics



High frequency signal transmission

Medical Devices



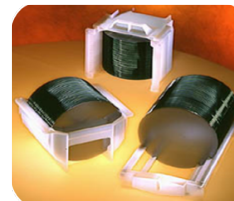
High dielectric insulators in medical equipment that relies on high frequency signals

Aerospace/Auto



Weight reducing fuel lines; heat/chemical resistant wire coatings

Semiconductor Manufacturing



Providing pure environments to transport/store harsh chemicals

Alternative Energy



Insulation properties, durability, and safety enabling, fuel cells and solar panels

Fluoropolymer Manufacturing

Major manufacturers phased out the use of PFOA and moved to approved alternatives*.

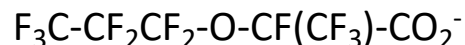
Non-Polymers

Perfluoroalkyl Substances

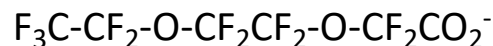
Compounds for which all hydrogens on all carbons (except for carbons associated with functional groups) have been replaced by fluorines



HFPO-DA, CAS# 62037-80-3



CAS# 908020-52-0

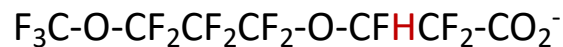


Polyfluoroalkyl Substances

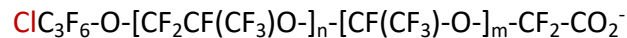
Compounds for which all hydrogens on at least one (but not all) carbon have been replaced by fluorines



ADONA, CAS# 958445-44



CAS# 329238-24-6

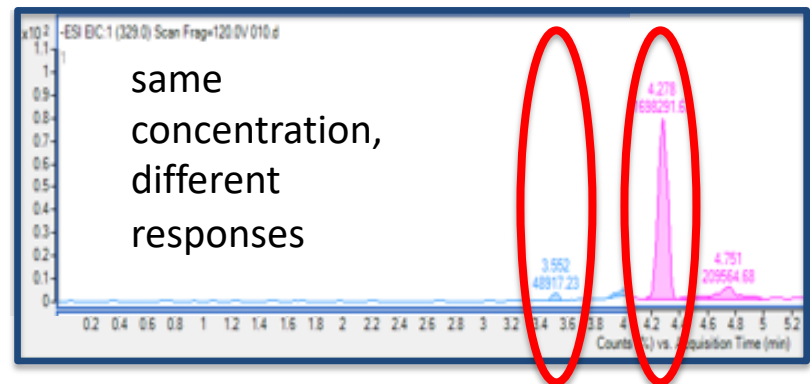


Why do we need to be specific and descriptive?
Characterizing emissions requires authentic reference standards and validated analytical methods

Advancements – Analytical Methodology

Reliable, validated, reproducible analytical methods are *essential* to be able to make *sound, fact-based decisions*

- Instrumentation - non-targeted and targeted analysis
- Authentic reference standards
- Method development



In order to accurately *identify* compounds and determine *concentrations*, authentic reference standards are required.

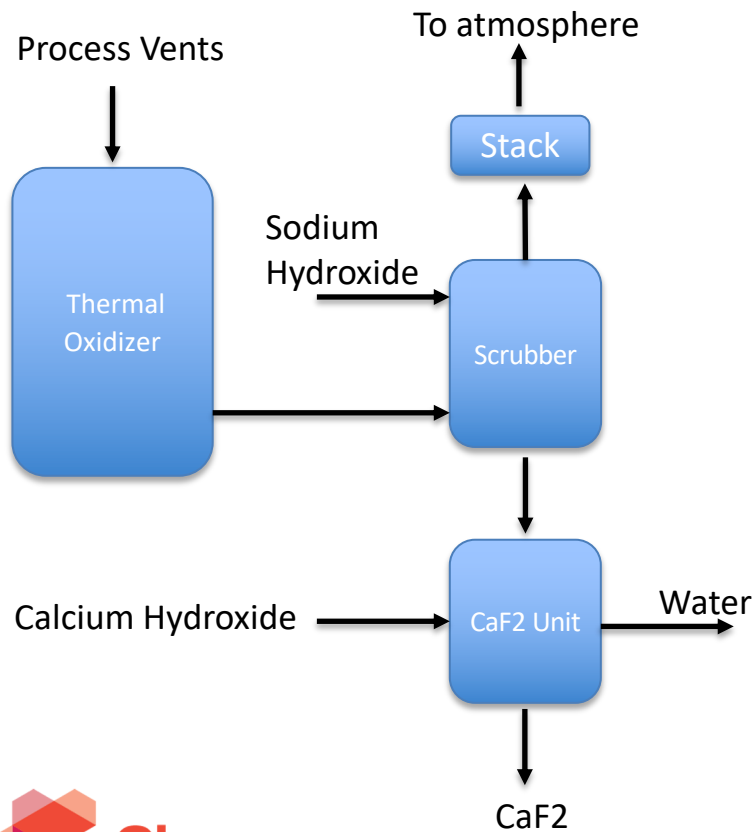
Recent Advancements

- Analytical detection capability
- Sampling - stack testing methods for non-polymer PFAS
- Significant baseline emissions and abatement technology research with low detection capability.
- Progress towards our 2030 Corporate Responsibility Commitment

Abatement Technology - Vapor

- Concentrated Vapor – Thermal Oxidizer

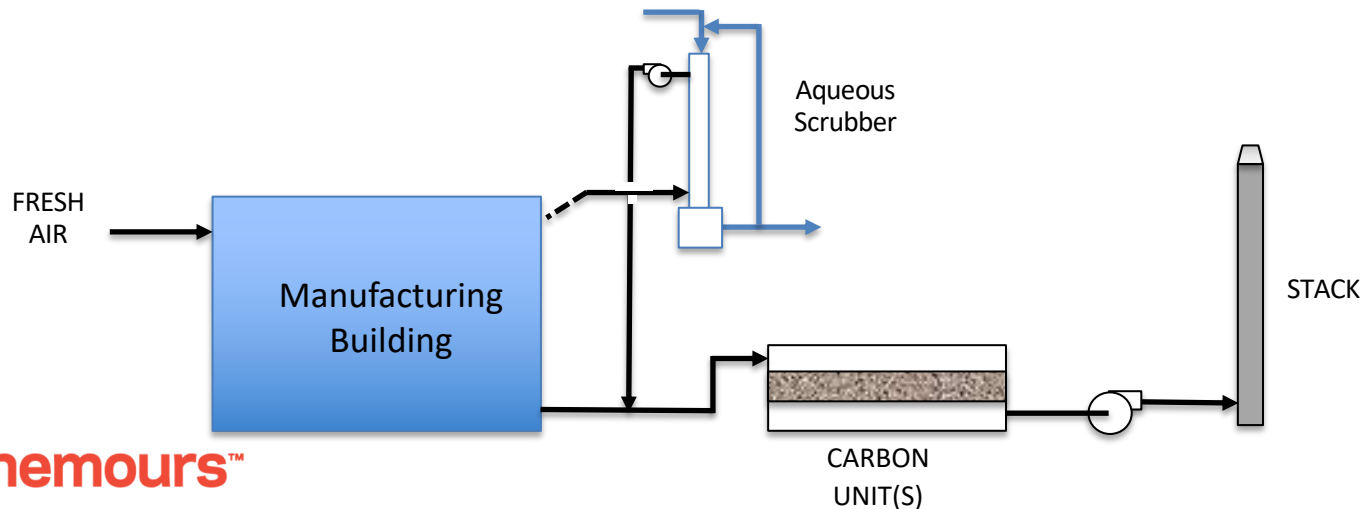
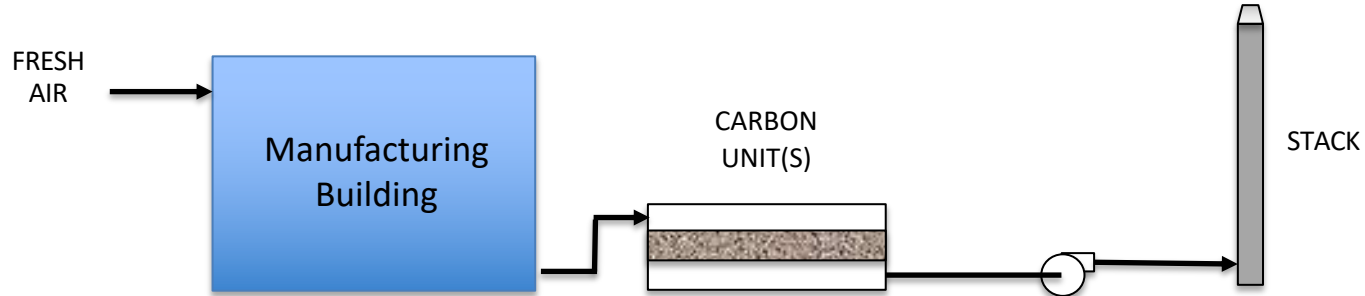
- Inputs mixed with oxygen at high temperatures to oxidize fluorinated organic compounds. 99.99% destruction capability.



Abatement Technology - Vapor

- Dilute Vapor

- Adsorption utilizing granular activated carbon (GAC) for higher molecular weight, higher boiling non-polymer PFAS.



Abatement Technology - Aqueous

- Adsorption (GAC) and ion exchange.
 - Used in both process water and finished product applications.
- Significant research ongoing
 - Thermolysis for more concentrated aqueous streams
 - Have tested several types of adsorbents and ion exchange resins vs non-polymer PFAS compounds.
 - Researching combinations of technologies that ultimately enable recycle of process water internal to the manufacturing facilities.

Our 2030 Corporate Responsibility Commitment



Inspired People

Safety Excellence

- Improve employee, contractor, process, and distribution safety performance by at least 75%.

Vibrant Communities

- Invest \$50M in our communities to increase access to STEM skills and improve lives through environment and safety programs.

Empowered Employees

- 50% of all positions globally filled with women.
- 20% of all US positions filled with ethnically diverse employees.



Shared Planet

Climate

- Reduce greenhouse gas emission intensity by 60%.
- Progress our plan to become carbon positive by 2050.

Water

- Reduce air and water process emissions of fluorinated organic chemicals by 99% or greater.

Waste

- Reduce landfill volume intensity by 70%.



Evolved Portfolio

Sustainable Offerings

- 50% or more of our revenues will be from solutions that make a specific contribution to the 2030 United Nations Sustainable Development Goals.

Sustainable Supply Chain

- Baseline the sustainability performance of 80% of suppliers by spend and demonstrate 15% improvement.